

APB40.13 Specifications

NO	Item	Unit	Value
1	Capability	KN ton	392 40
2	Bend Length	mm	1300
3	RamStroke	mm	150
4	Open Height	mm	330
5	Shut Height	mm	180
6	Frame Gap	mm	410
7	Distance between the center of both side frames	mm	1100
8	Distance between the inside edge of both side frames	mm	1060
9	Table width	mm	90
10	Table Height (from Floor Level)	mm	950
11	Table Height (from bottom of frame)	mm	930
12	Ram speed Down Up Bending	mm/sec	120 120 10
13	Ram Tilt	mm	A(1)
14	Back Gauge Effective Stroke	mm	500
15	Back Gauge Lift Effective Stroke	mm	150
16	Max. Distance between Back Gauge Stoppers	mm	740
17	Back Gauge Speed X-axis R-axis Z-axis	mm/sec	50 10 50
18	Back Gauge Tilt	mm	N/A(0)
19	Back Gauge Stopper Tip shape	Pcs.	2 Flat Tip
20	Secondary Back Gauge Stop Point	mm	A(100)
21	Back Gauge Stopper Adjustment	mm	A(1)
22	Main Motor	kW	5.5 × 2
23	Back Gauge Motor X-axis R-axis Z-axis	W	400 × 1 400 × 1 100 × 2
24	LED Light Front / Back		A
25	Rear Fence		A
26	Side Guard		A
27	Safety Block		A
28	Bely Break Sensor		A
29	Punch Holer with Micro-adjustment	pcs.	6
30	NC Control Type		IDEA (STEP AUTOMATION)
31	NC Cntrl Axis		6 (Y1, Y2, X, R, Z1, Z2)
32	Crowning Device		N/A

A : Available, N/A : Not Available